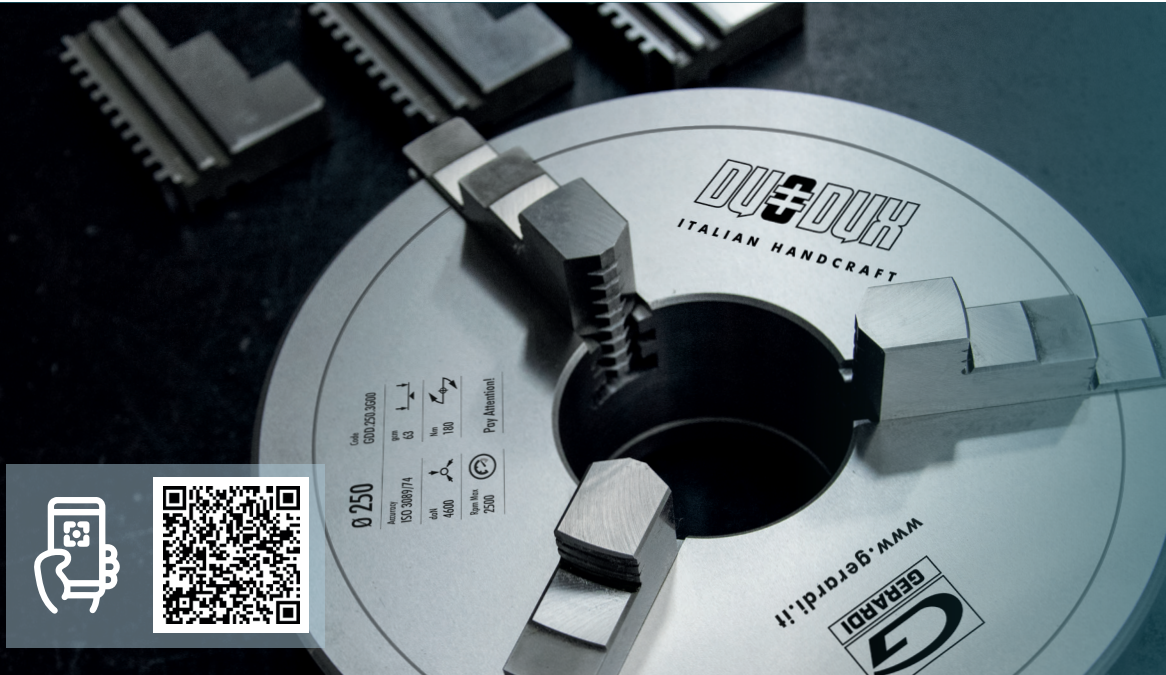
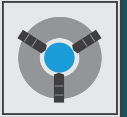


AUOCENTRANTI DOPPIA GUIDA / DOUBLE GUIDE SELF CENTERING CHUCKS

DUODUX



HIGHEST RIGIDITY



5 YEARS GUARANTEED



IRON CAST BODY



PRECISIONE, RIGIDITÀ & STABILITÀ ANCHE IN LAVORAZIONI GRAVOSI

ACCURACY, RIGIDITY & STABILITY ALSO DURING HEAVY DUTY MACHINING

DUO-DUX, il mandrino autocentrante manuale a doppia guida 100% Made in Italy. Composto da griffe integrali a guida doppia in grado di sopportare maggiori carichi di lavoro e garantire una maggior stabilità. La corona è rettificata con uno speciale metodo da noi sviluppato atto a garantire elevata precisione e ripetibilità. Ogni autocentrante DUO-DUX viene equilibrato secondo la norma ISO3089/74, testato singolarmente e fornito di apposito certificato di collaudo e garanzia. Gli autocentranti di diametro 365 e 430mm, indicati per lavorazioni pesanti, conservano al contempo le stesse doti tecniche di precisione dei mandrini di minor diametro.

DUO-DUX, the double guide self-centering manual chuck 100% Made in Italy. It is made with double guided integral jaws, which can stand heavier charges and grant a better stability. The crown is ground with a special way studied by Gerardi to grant highest precision and repeatability. Every DUO-DUX chuck is balanced following the ISO3089/74 rules and supplied with the warranty and testing certificates. The chucks with diameter 365 and 430mm, suitable for heavy-duty machinings, keep the same technical features and precision of the chucks with lower diameters.

IL DOPPIA GUIDA ITALIANO
THE ITALIAN DOUBLE GUIDE

100%
MADE IN ITALY



GAMMA DI AUTOCENTRANTI MANUALI DOPPIA GUIDA

RANGE OF DUODUX MANUAL DOUBLE GUIDE SELF-CENTERING CHUCKS

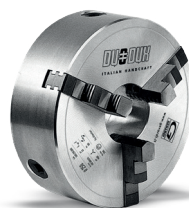


3+3



GUIDA SINGOLA - SINGLE GUIDE

A	Ø160
B	70,5
C h6	130
D	42
E	144,5
F	N°3 M8
G	89,5
G1	106
daN	3.100
Rpm	Max 3.600
Kg	8
Code	GMD-160-3G20

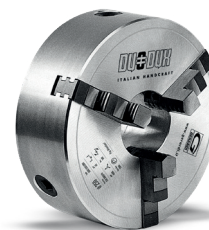


3+3



DOPPIA GUIDA - DOUBLE GUIDE

A	Ø200
B	81
C h6	160
D	53
E	176
F	N°3 M10
G	113
G1	132,5
daN	3.700
Rpm	Max 3.000
Kg	15
Code	GDD-200-3G20



3+3



DOPPIA GUIDA - DOUBLE GUIDE

A	Ø250
B	88,5
C h6	200
D	80
E	224
F	N°6 M12
G	124
G1	149,5
daN	4.600
Rpm	Max 2.500
Kg	23
Cod.	GDD-250-3G20

3+3+3



Kg	10
Code	GMD-160-3G30

3+3+3

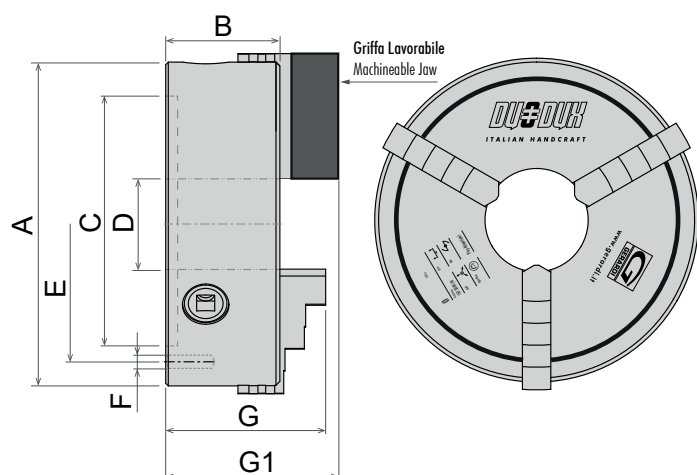


Kg	18
Code	GDD-200-3G30

3+3+3



Kg	27
Code	GDD-250-3G30



DOTAZIONE STANDARD

STANDARD EQUIPMENT



3

3

1

1 set da 3 griffe con presa interna
1 set made by 3 internal clamp jaws

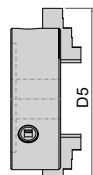
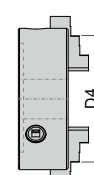
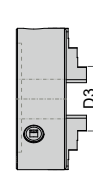
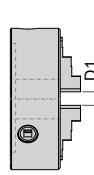
1 set da 3 griffe con presa esterna
1 set made by 3 external clamp jaws

1 chiave mandrino per apertura griffe

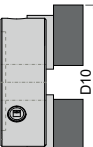
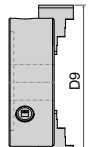
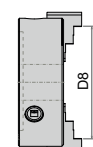
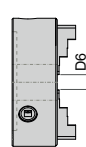
APERTURE GRIFFE

MAX AND MINIMUM JAWS OPENING

Griffe Presa Interna
Jaws Internal Clamp



Griffe Presa Esterna
Jaws External Clamp

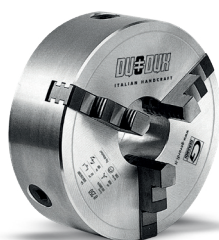


Ø	Griffe Presa Interna Jaws Internal Clamp							Griffe Presa Esterna Jaws External Clamp						
	D1		D3		D4		*D5	D6		D8		D9		D10
	min	max	min	max	min	max	max	min	max	min	max	min	max	max
160	3	75	46	115	88	159	204	3	75	51	123	93	165	207
200	3	91	53	140	105	194	254	4	91	85	153	118	207	255
250	4	127	62	185	130	252	321	4	111	74	183	142	250	293
310	4	166	72	235	151	315	398	4	148	88	234	168	314	382
365	10	200	90	275	178	365	470	10	177	108	275	198	365	450
430	10	207	115	312	235	432	555	10	205	130	325	280	475	550

*D5: Non rettificato - Not Ground

GAMMA DI AUTOCENTRANTI MANUALI DOPPIA GUIDA

RANGE OF DUODUX MANUAL DOUBLE GUIDE SELF-CENTERING CHUCKS



3+3



Preso Interna
Internal Clamp

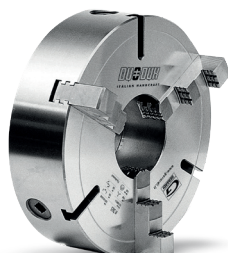


Preso Esterna
External Clamp



DOPPIA GUIDA - DOUBLE GUIDE

A	Ø310
B	100,5
C h6	260
D	108
E	286
F	N°3 M12
G	143,5
G1	162,5
daN	5.500
Rpm	Max 2.000
Kg	38
Cod.	GDD-310-3G20



3+3



Preso Interna
Internal Clamp



Preso Esterna
External Clamp



DOPPIA GUIDA - DOUBLE GUIDE

A	Ø365
B	105,5
C h6	310
D	126,5
E	336,5
F	N°6 M14
G	155
G1	168
daN	5.900
Rpm	Max 1.800
Kg	61
Cod.	GDD-365-3G20



3+3



Preso Interna
Internal Clamp



Preso Esterna
External Clamp



DOPPIA GUIDA - DOUBLE GUIDE

A	Ø430
B	114
C h6	382
D	170
E	405
F	N°6 M14
G	170
G1	176,5
daN	6.900
Rpm	Max 1.400
Kg	92
Cod.	GDD-430-3G20

3+3+3



Preso Interna
Internal Clamp



Preso Esterna
External Clamp



Lavorabili
Machineable

Kg 44
Code GDD-310-3G30

3+3+3



Preso Interna
Internal Clamp



Preso Esterna
External Clamp



Lavorabili
Machineable

Kg 71
Code GDD-365-3G30

3+3+3



Preso Interna
Internal Clamp



Preso Esterna
External Clamp



Lavorabili
Machineable

Kg 103
Code GDD-430-3G30

GRIFFE DISPONIBILI E PARTI DI RICAMBIO

AVAILABLE JAWS AND SPARE PARTS

SET 3 Pezzi - 3 Pcs SET		Ø	160	200	250	310	365	430
	SINGOLA GUIDA SINGLE GUIDE	Griffe integrali, presa Interna	GGI-160-3S00	-	-	-	-	-
	DOPPIA GUIDA DOUBLE GUIDE	Integral Jaws Internal clamp	-	GGI-200-3S00	GGI-250-3S00	GGI-310-3S00	GGI-365-3S00	GGI-430-3S00
	SINGOLA GUIDA SINGLE GUIDE	Griffe integrali, presa Esterna	GGE-160-3S00	-	-	-	-	-
	DOPPIA GUIDA DOUBLE GUIDE	Integral Jaws External clamp	-	GGE-200-3S00	GGE-250-3S00	GGE-310-3S00	GGE-365-3S00	GGE-430-3S00
	SINGOLA GUIDA SINGLE GUIDE	Griffe riportate Machineable Jaws	GGs-160-3S00	-	-	-	-	-
	DOPPIA GUIDA DOUBLE GUIDE	-	-	GGs-200-3S00	GGs-250-3S00	GGs-310-3S00	GGs-365-3S00	GGs-430-3S00
	SINGOLA GUIDA SINGLE GUIDE	Griffe Base Base Jaw	GGs-160-3S0A	-	-	-	-	-
	DOPPIA GUIDA DOUBLE GUIDE	-	-	GGs-200-3S0A	GGs-250-3S0A	GGs-310-3S0A	GGs-365-3S0A	GGs-430-3S0A
	Tassello Griffe Base Base jaw nut	Code	GGs-160-3S0B	GGs-200-3S0B	GGs-250-3S0B	GGs-310-3S0B	GGs-365-3S0B	GGs-430-3S0B
	Griffe Lavorabili Machineable jaws	Unitario	GGs-160-3S0C	GGs-200-3S0C	GGs-250-3S0C	GGs-310-3S0C	GGs-365-3S0C	GGs-430-3S0C

FLANGE SEMI-FINITE PER AUTOCENTRANTI ADAPTER PLATE SEMI-FINISHED FOR SELF CENTERING CHUCKS

Finite lato macchina, lavorabili lato autocentranti
Fully finished machine side, machinable chucks side



Camlock
(DIN55029) - ASA B 5.9 tipo D1

Ø	Dimensione Cono Shank Size	Riferimento Autocentrante Reference	Codice Code
160	4"	Ø160	GFD-160-040A
	5"		GFD-160-050A
200	4"	Ø200	GFD-200-040A
	5"		GFD-200-050A
	6"		GFD-200-060A
250	6"	Ø250	GFD-250-060A
	8"		GFD-250-080A
315	6"	Ø310	GFD-315-060A
	8"		GFD-315-080A
	11"		GFD-315-110A
380	6"	Ø365	GFD-380-060A
	8"		GFD-380-080A
	11"		GFD-380-110A
450	8"	Ø430	GFD-450-080A
	11"		GFD-450-110A



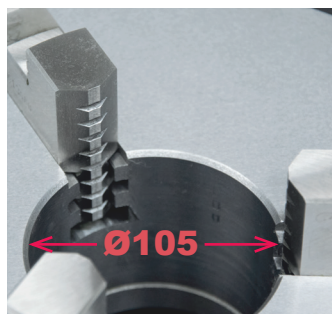
Con vite prigioniera e dado
Stud bolt and nut DIN55022 (55027)

Dimensione Cono Shank Size	Riferimento Autocentrante Reference	Codice Code
4"	Ø160	GFD-160-040B
5"		GFD-160-050B
4"	Ø200	GFD-200-040B
5"		GFD-200-050B
6"		GFD-200-060B
6"	Ø250	GFD-250-060B
8"		GFD-250-080B
6"	Ø310	GFD-315-060B
8"		GFD-315-080B
11"		GFD-315-110B
6"	Ø365	GFD-380-060B
8"		GFD-380-080B
11"		GFD-380-110B
8"	Ø430	GFD-450-080B
11"		GFD-450-110B



Con fori passanti
With through holes DIN55026 ASA B 5.9 tipo A2

Dimensione Cono Shank Size	Riferimento Autocentrante Reference	Codice Code
4"	Ø160	GFD-160-040C
5"		GFD-160-050C
4"	Ø200	GFD-200-040C
5"		GFD-200-050C
6"		GFD-200-060C
6"	Ø250	GFD-250-060C
8"		GFD-250-080C
6"	Ø310	GFD-315-060C
8"		GFD-315-080C
11"		GFD-315-110C
6"	Ø365	GFD-380-060C
8"		GFD-380-080C
11"		GFD-380-110C
8"	Ø430	GFD-450-080C
11"		GFD-450-110C



Versione speciale Ø270-105
Special model Ø270-105

Oltre ai diametri della gamma standard è disponibile una versione speciale con Ø270 e passaggio barra maggiorato Ø105.

Not only standard dimensions: a special Ø270mm version with increased bar holder Ø105 is available too.

Cod. GDD-270-3G20-105



Griffe Integrali
Integral Jaws

Le griffe integrali per il serraggio sono realizzate in acciaio al nichel-cromo cementato, temprato e rettificato a garantire elevata precisione e ripetibilità.

Integral clamping jaws are made of hardened nichel-chrome steel for the highest accuracy and repeatability.



Doppia guida
Double guide

Il sistema a doppia guida degli autocentranti DuoDux è in grado di sopportare maggiori carichi di lavoro e garantire maggior stabilità.

Double guide system of our DuoDux self-centering vises can bear higher workload and grant a higher stability.



5 Anni di Garanzia
5 Years Warranty

Sicuri dell'affidabilità e dell'elevata qualità dei componenti impiegati per la realizzazione degli autocentranti DuoDux riconosciamo 5 anni di garanzia sull'intera gamma.

Sure of the reliability and high quality of all self-centering vises DuoDux components, we recognize 5 years warranty on the whole range.